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## **JACKING PIPE PACKERS**

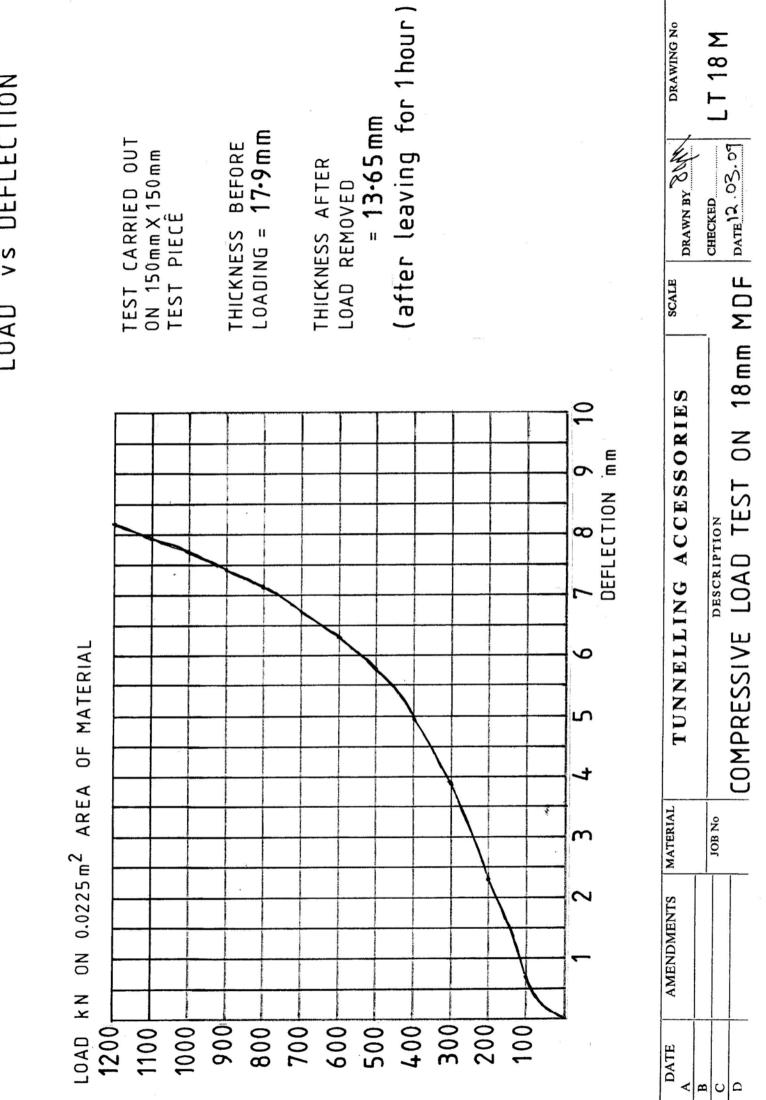
Jacking Pipe Packers are made from MDF (medium density fibreboard), which is an engineered wood product formed by breaking down hardwood residuals into wood fibres, combining it with a wax and resin binder, and forming panels by applying high temperature and pressure.

MDF has been found to be the best sheet material for use as a compression packer on the ends of jacking pipes due to its resistance to compressive load, and its thickness recovery if the load is removed.

The packers are normally manufactured in segments, with the number per joint ring dependant on the size of pipe – 3 No per ring on a 450mm dia. to 6 No per ring for a 2100mm dia. pipe.

The inside diameter of the packer ring is normally larger than the inside diameter of the pipe, and the outside diameter is normally smaller than the outside diameter of the spigot joint. This is to concentrate the jacking load through the centre of the pipe wall thickness (the strongest part of the pipe), and to reduce the possibility of spalling the internal and external edges of the concrete.

The packer ring is normally fixed onto the socket end of the pipe using contact adhesive.



LOAD vs DEFLECTION